

# THE NEW ISO RPD-STANDARDS- ASPECTS TO CONSIDER



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24<sup>th</sup> June 2021

# THE NEW ISO RPD-STANDARDS- ASPECTS TO CONSIDER



**main aspect: the wearer**

**is the focus of the ISO Standardization of Respiratory Protective Devices**

**ISO 17420 series**

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24<sup>th</sup> June 2021

### ISO RPD is wearer focused

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The **WEARER** is in the focus and shall be protected against all hazards of the working environment

### ISO RPD is wearer focused

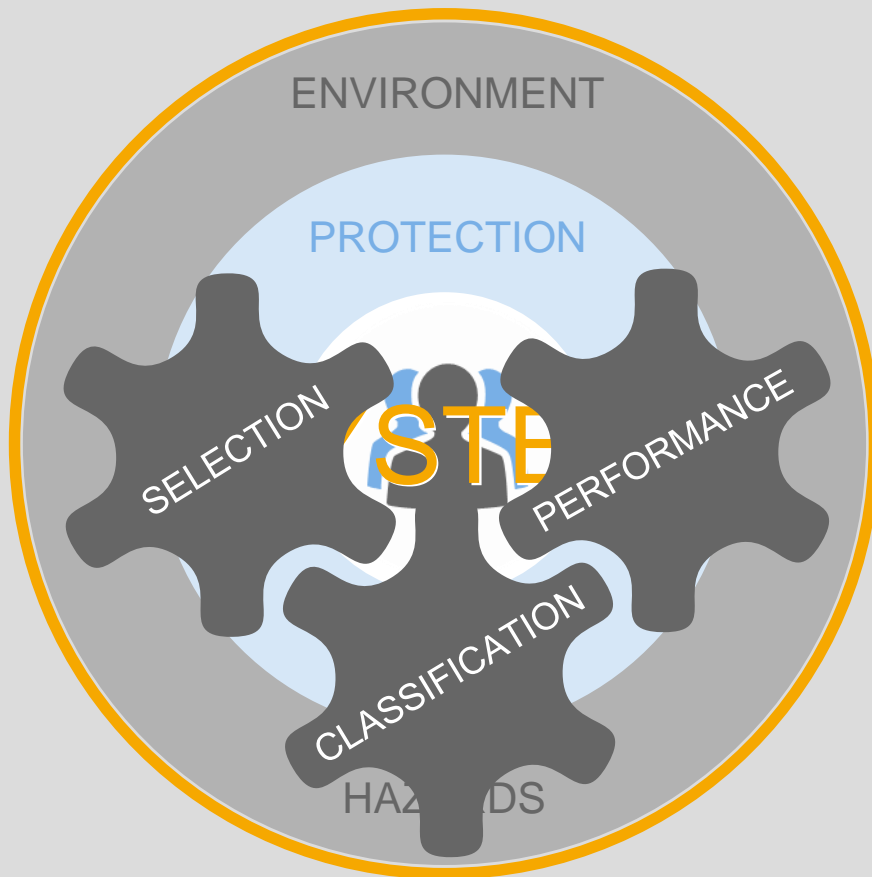
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- ISO RPD always describes a respiratory SYSTEM

## ISO RPD ...

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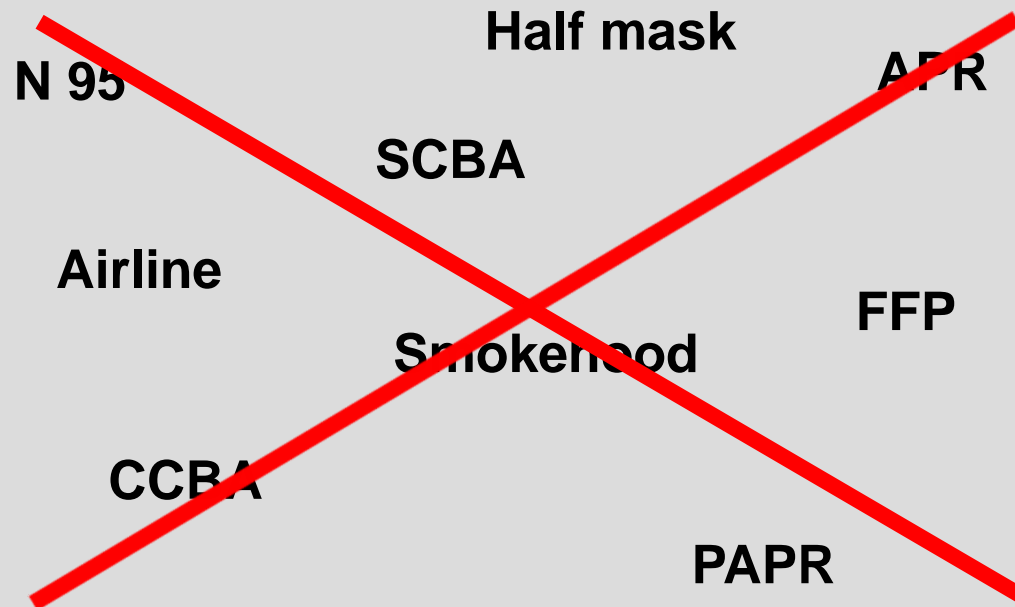
- ...specifies **performance** of RPD based on human factors
- ... defines **one classification** for all RPD
- ...presents a guideline procedure to **select** the adequate and suitable RPD for the wearer to conduct the task

# The new RPD Standard-aspects

Aspect: new designation of RPD



No design description , no product names...



# The new RPD Standard-aspects

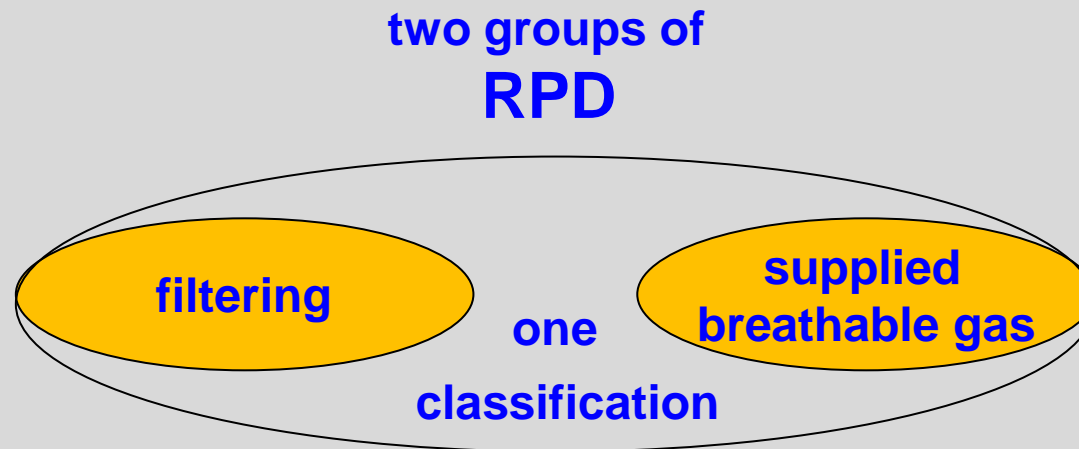
Aspect: new designation of RPD



No design description , no product names...

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...but



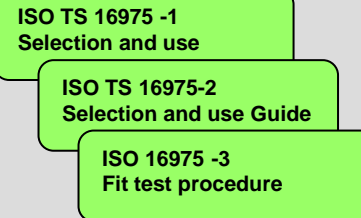
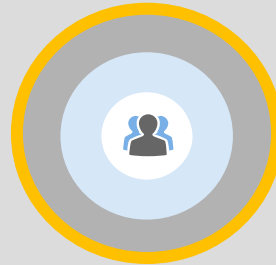
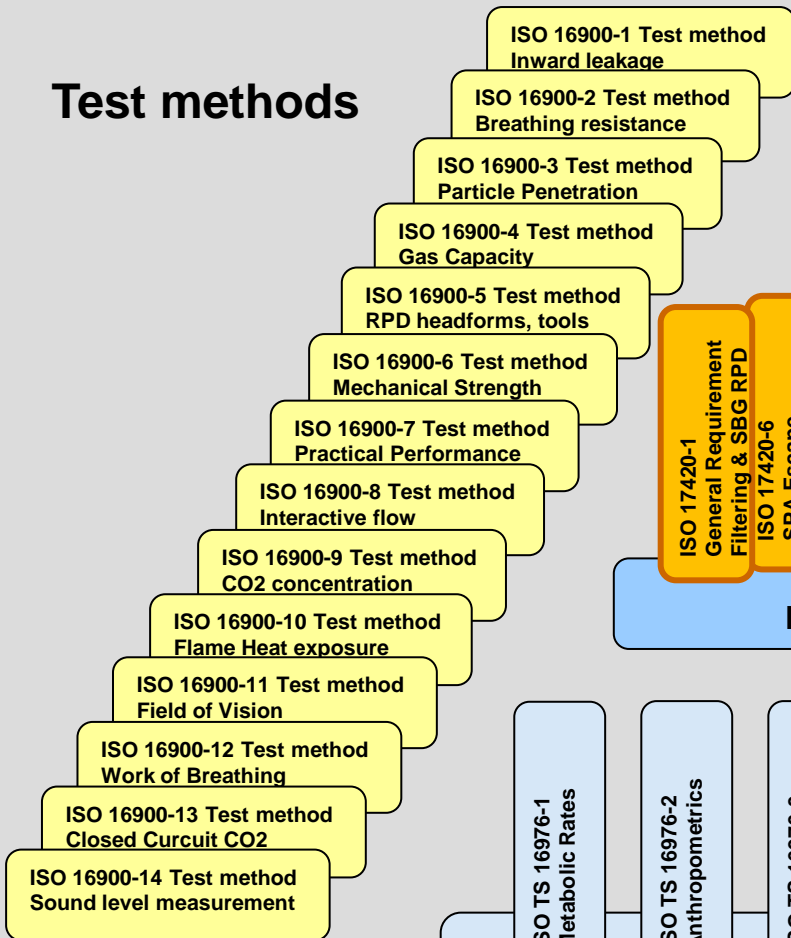
protection ventilation interface particle and/or gas classes  
respectively capacity of available breathable gas

# The new RPD Standard-aspects

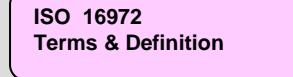
## Flow of documents- history



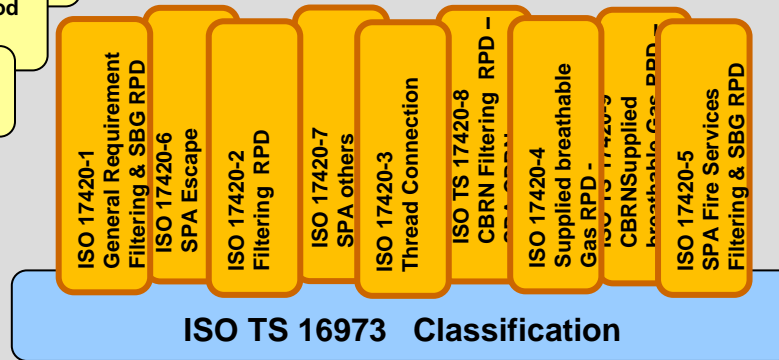
### Test methods



### Selection

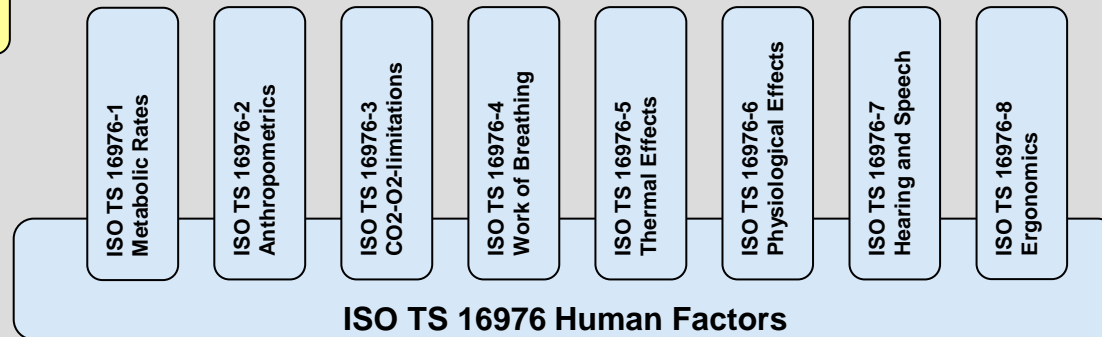


### Start



### Performance

### Classification



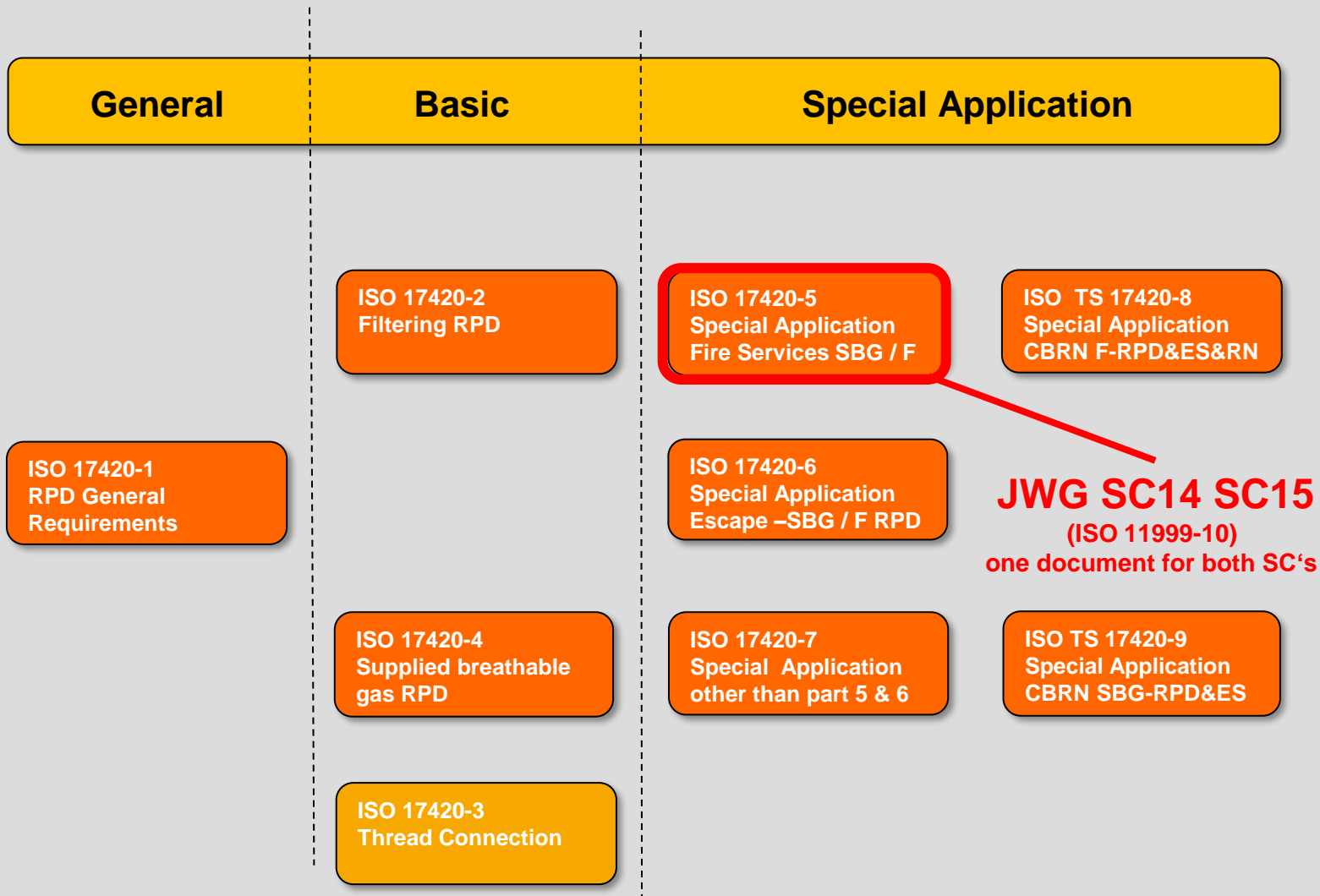
### Foundation

34 documents are published by June 2021!



# The new RPD Standard-aspects

## Structure of performance standards

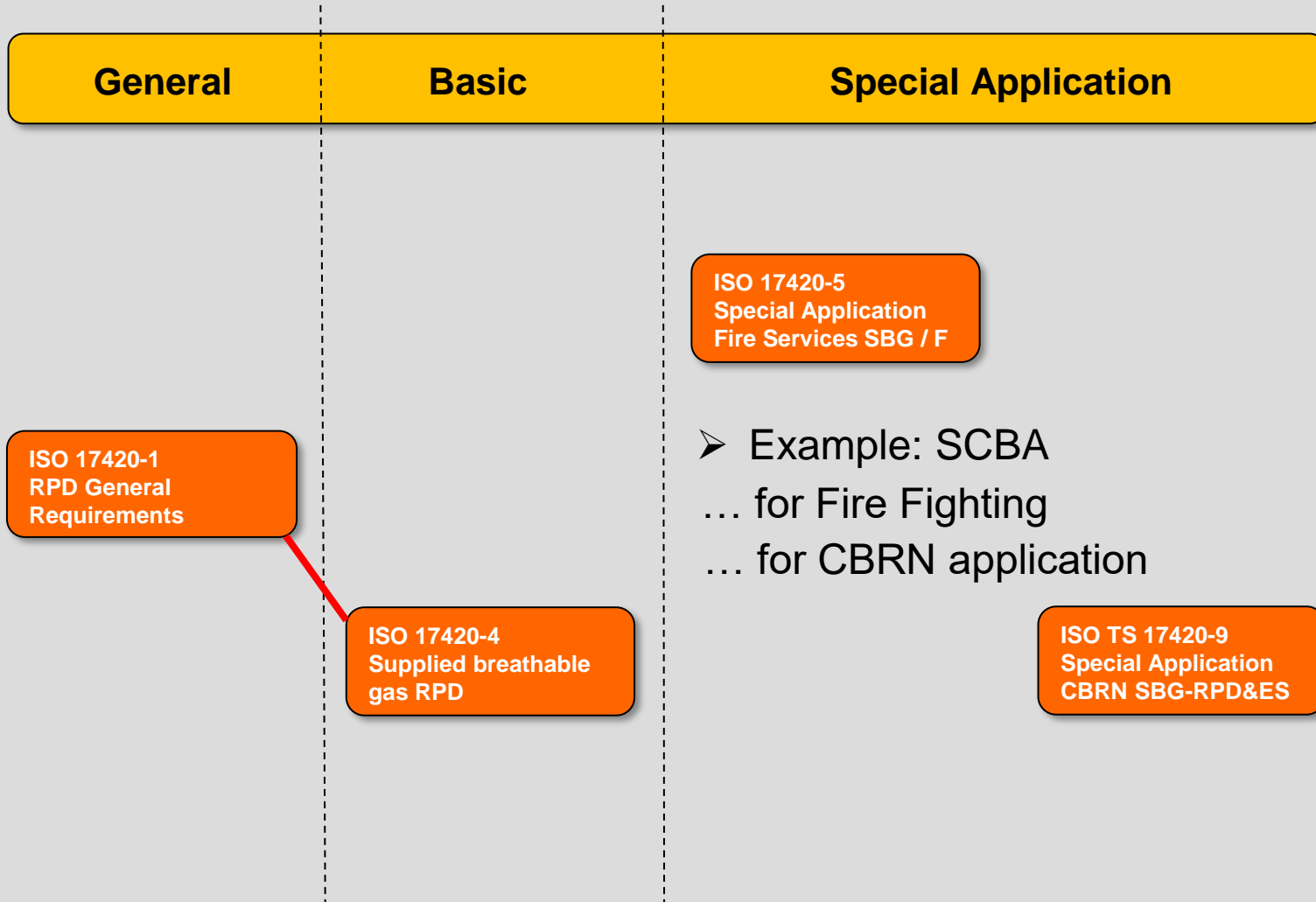


## **How to use these standards?**

- 1. note: all RPD have to fulfill the General Requirement (ISO 17420-1)**
- 2. note: the application the RPD is used derives the setting of the course, either filtering inhaled gas or supplying breathable gas**
- 3. note: further special applications specify specific requirements**
- 4. note: the output of the risk assessment according to ISO TS 16975-1,-2 specifies the RPD class needed for the application/task**

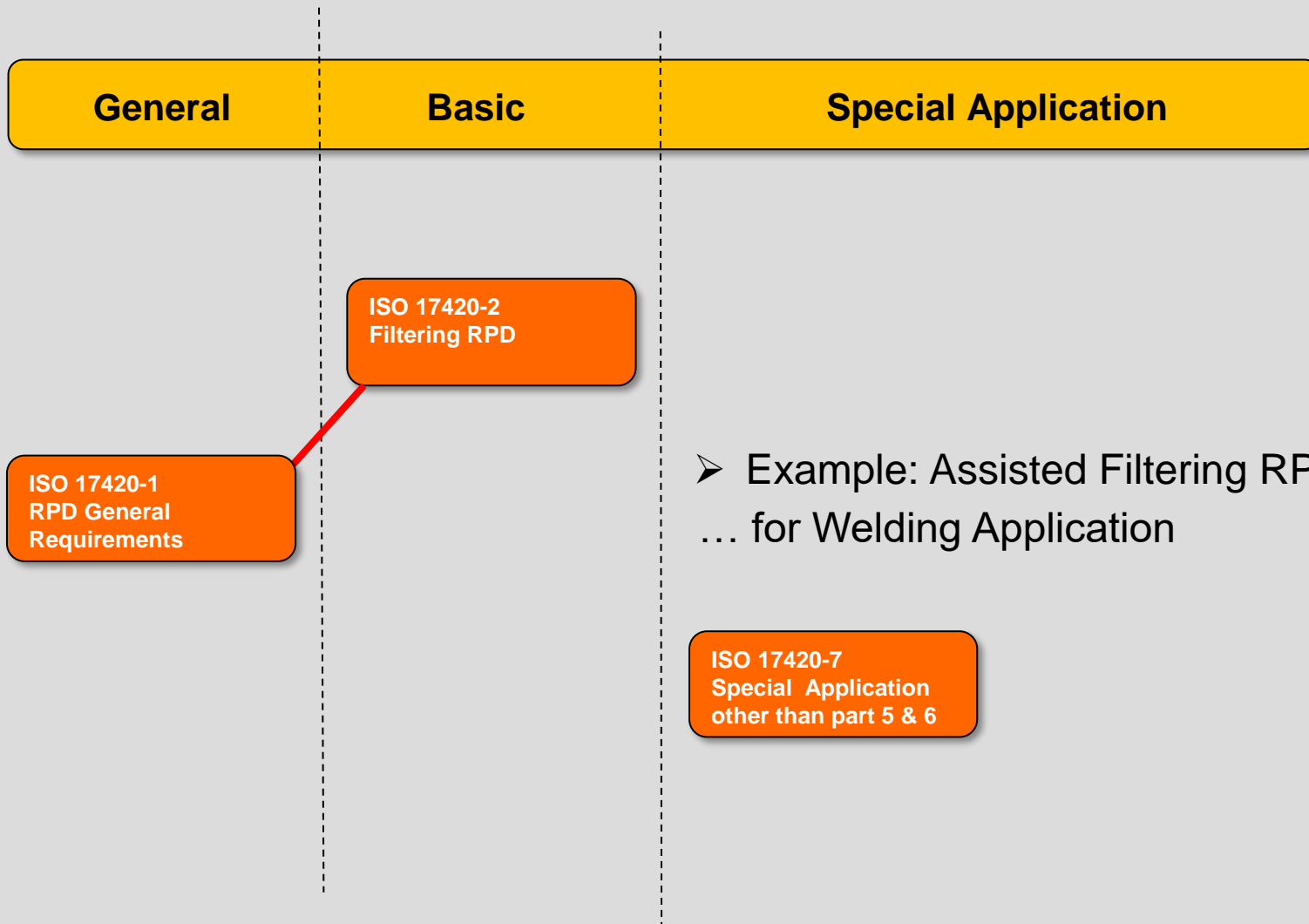
# The new RPD Standard-aspects

## How to use the standards - example A

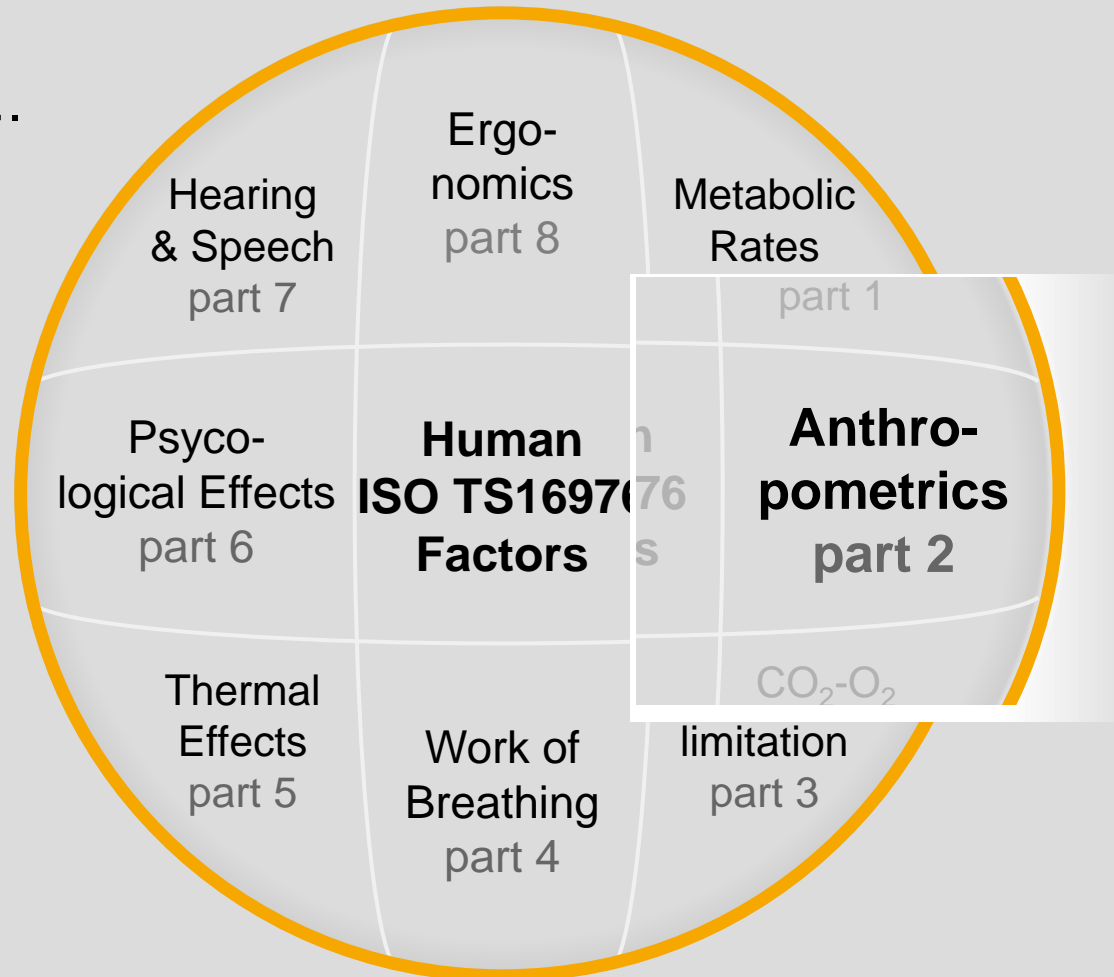


# The new RPD Standard-aspects

## How to use the standards – example B



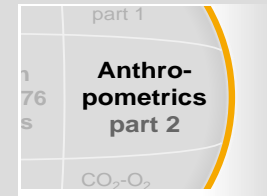
„Human Factors“....



....are the foundation of the RPD standards!

# The new RPD Standard-aspects

## Human Factors - deriving the RPD headforms



### Distribution of the wearer population

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- > 3,000 head scans (3D) taken
- 5 head forms derived, representing 5% to 95% of all head forms
- distributed over a graph called Principal Component Analysis (PCA)

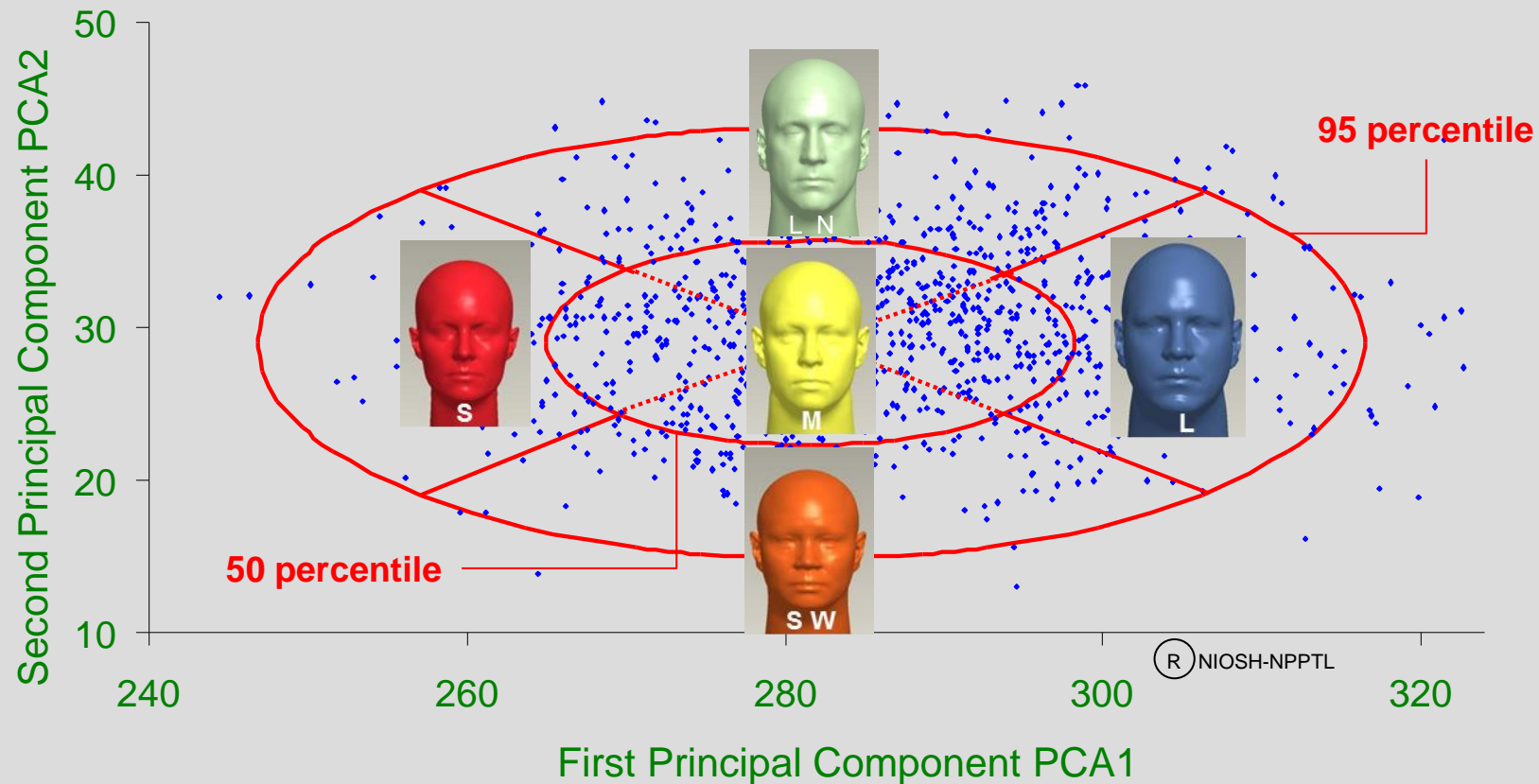
# The new RPD Standard

## Human Factors - deriving the RPD headforms



ISO TS 16976-2  
Anthropometrics

### Distribution of the wearer population



S = small; M = medium; L = large; SW = short/wide; LN = long/narrow

# The new RPD Standard-aspects

## Human Factors - deriving the RPD headforms



ISO 16900-5 Test method  
RPD headforms , tools

### Creating RPD headforms

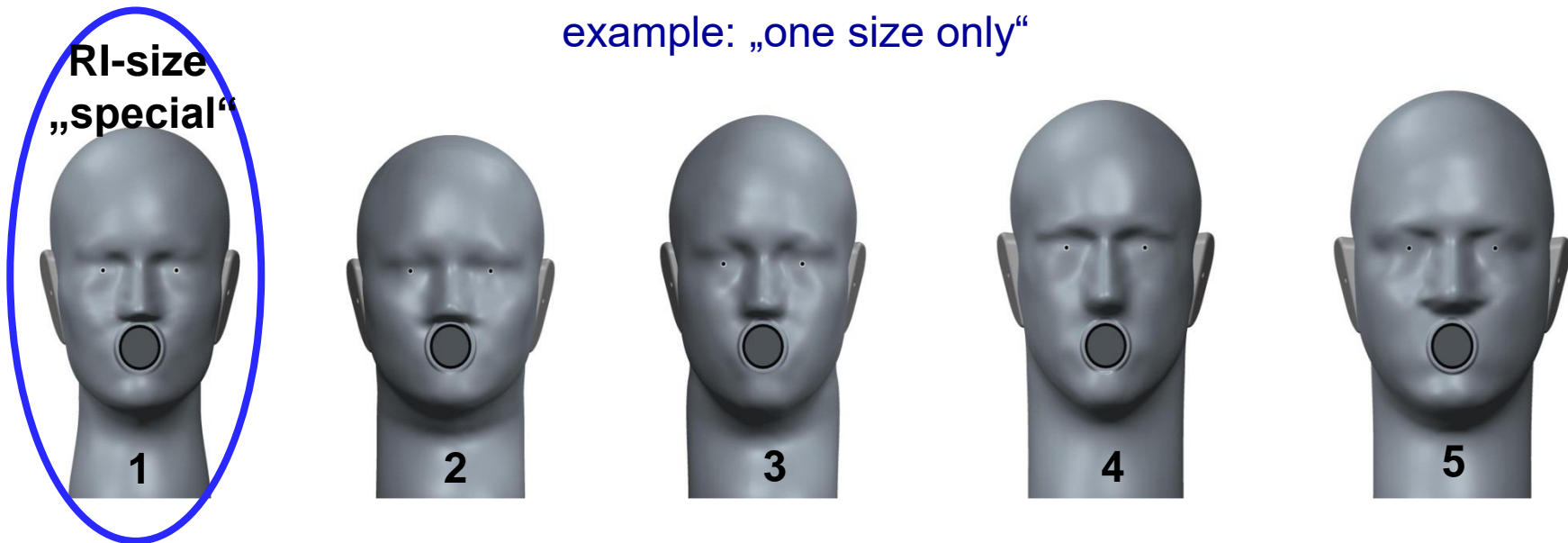


- 5 RPD headforms for testing been created from 3D datasets





## Sizes of Respiratory Interface (RI)



- manufacturer has to define allocation between sizes of RI and sized of RPD headforms
- RI will be tested on these RPD headforms accordingly

## Designation of Respiratory Interfaces size

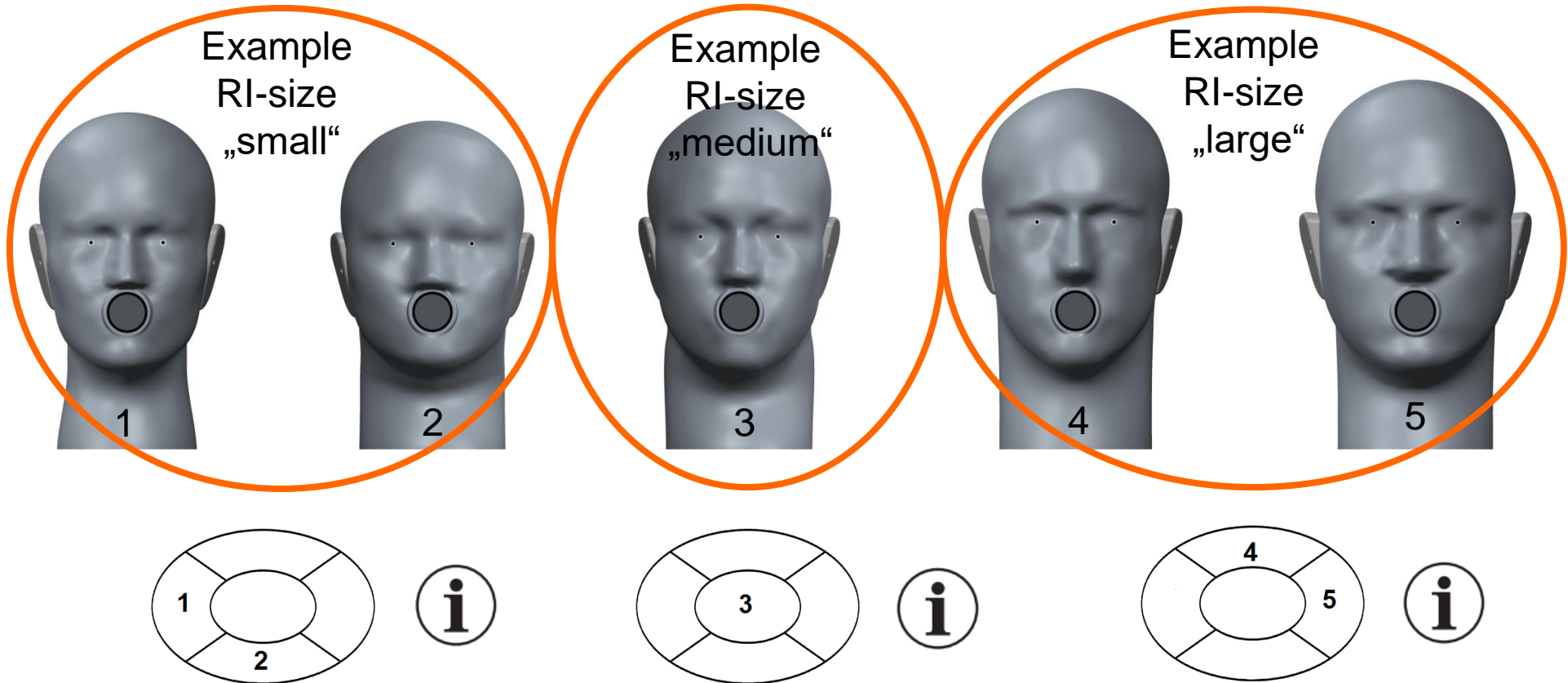
# The new RPD Standard-aspects

## Aspect: designation of RI-sizes



### Sizes of Respiratory Interface (RI)

example: „three different sizes“



### Designation of Respiratory Interfaces size

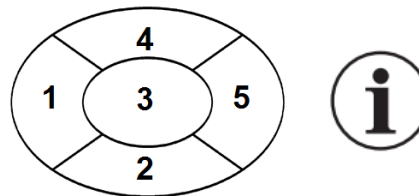
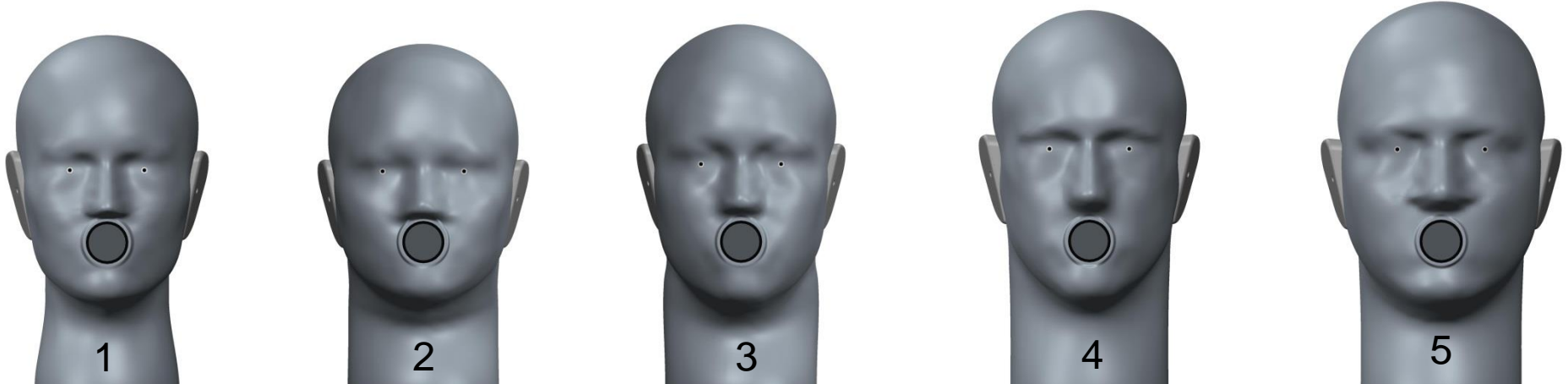
# The new RPD Standard-aspects

## Aspect: designation of RI-sizes



### Sizes of Respiratory Interface (RI)

example: „one size fits all“



### Designation of Respiratory Interfaces size

# The new RPD Standard-aspects

## Performance Characteristics



### Definition of performance:



=

is the capability of a RPD to **protect** the wearer  
at the **metabolic rate** the wearer demands  
for the application/task(s)

### performance characteristics:

**Total –Inward Leakage**

**Gas-Filter – Type/Capacity**

**Work Rate**

**Particle-Filter – Efficiency**

**CO<sub>2</sub>- O<sub>2</sub> level**

**Work of Breathing**

**Breathable gas capacity**

**Breathing Resistance**

# The new RPD Standard-aspects

Aspect: Respiratory Interfaces and Protection classes

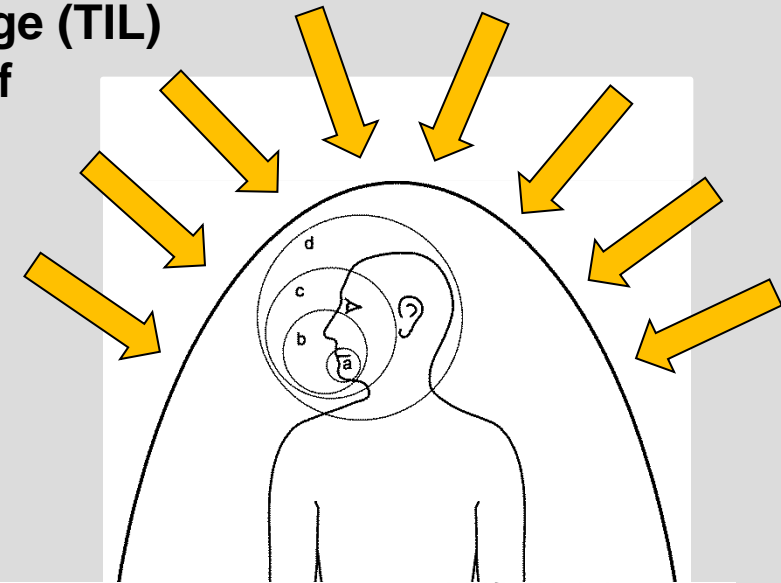


## Protection based on Total Inward Leakage (TIL) mainly based on test results of the barrier lines of Respiratory Interfaces(RI)

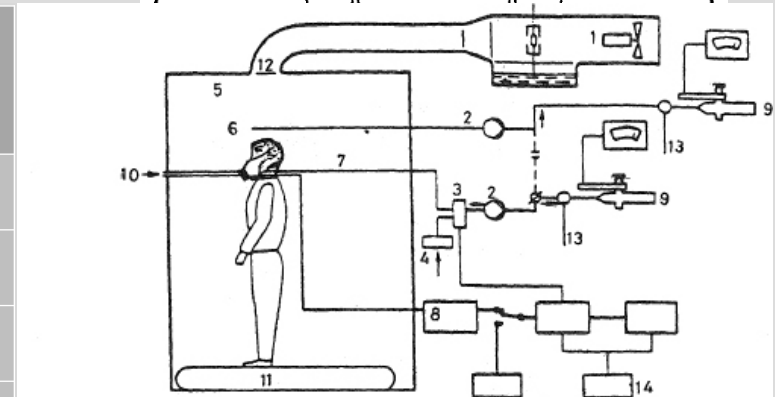
### RI class based on barrier line /area of coverage

e	Body (Suit)
d	Head (Hood)
c	Face (Full Face mask / Visor)
b	Mouth and Nose (Half mask)
a	Mouth only (Mouthpiece (T))

T – tight fitting  
L – loose fitting



TIL % (max)	Protection level derived by deviding 1/TIL by Safety Factors	Protection Class
0.001	10.000 (100.000)	PC 6 <b>NEW</b>
0.01	2.000 (10.000)	PC 5
0.1	250 (1000)	PC 4
1	30 (100)	PC 3
5	10 (20)	PC 2
20	4 (5)	PC 1



1. Atomizer
2. Pump
3. Change-over valve
4. Filter
5. Hood/chamber
6. Hood/chamber sample
7. Facepiece sample

**Total Inward  
Leakage  
TIL-test  
method**

8. Manometer
9. Photometer
10. Reference simulator fresh air
11. Treadmill
12. Ducting and baffle
13. Additional air
14. Pulsed sampling interface

# The new RPD Standard-aspects

Aspect: work rate classes



ISO TS 16976-1  
Metabolic Rates

How much breathable gas does the wearer needs when performing the working task?

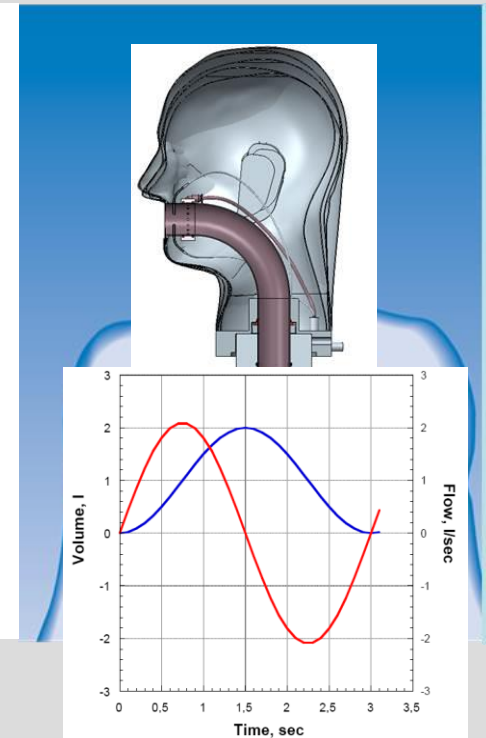
4 classes according to the work rate specified :

continuous flow rate  
for calculation

max. flow rate/  
time related

(setting of breathing machine)

↑	<b>W4</b>	maximal <b>NEW</b>	65 l/min	(135 l/min) (45 x 1/min x 3 l) for 2 to 5 min only
	<b>W3</b>	extremely heavy	50 l/min	(105 l/min) (42 x 1/min x 2,5 l)
	<b>W2</b>	very heavy	40 l/min	(65 l/min) (32,5 x 1/min x 2 l)
↓	<b>W1</b>	moderate	30 l/min	(35 l/min) (23,3 x 1/min x 1,5 l)



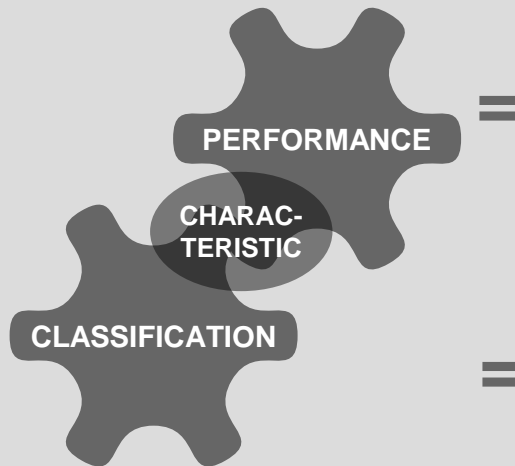
# The new RPD Standard-aspects

## Classification concept

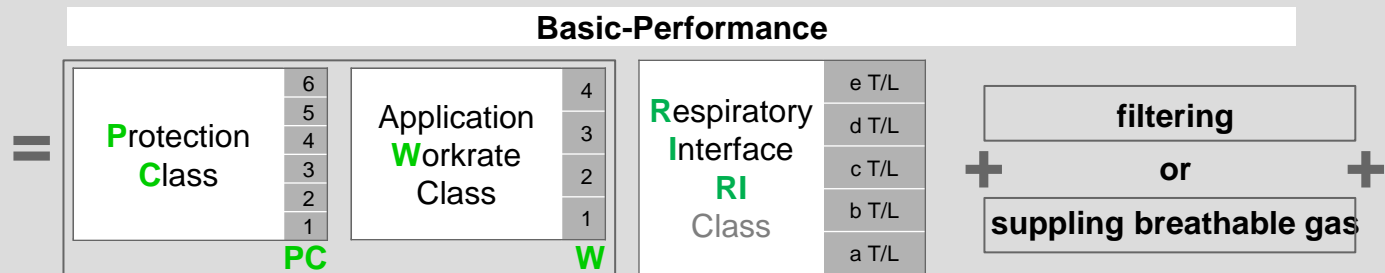


ISO TS 16973  
Classification

### One classification for all RPD !



is the capability of a RPD to **protect** the wearer  
at the **work rate** the wearer demands  
for the application/task(s)



Special Application - Performance						
Fire Fighting	CBRN	Mining	Marine	Abrasive Blasting	Welding	Escape
FF	CBRN	MN	MA	AB	WE	ES

# The new RPD Standard-aspects

## Aspect: classification and marking

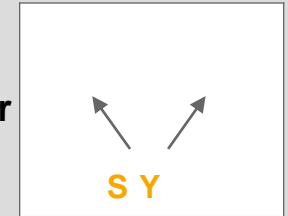


Supplied Breathable Gas RPD

Basis-Performance					
Protection Class	6	Application Workrate Class	4	Respiratory Interface RI	e T/L
	5		3		d T/L
	4		2		c T/L
	3		1		b T/L
	2				a T/L
	1				
PC			W		



or



Example for marking (SCBA) : PC5 W4 cT ⓘ S1500  
(Airline) : PC3 W3 dL ⓘ SY

Source



Filtering RPD

Protection Class	6	Application Workrate Class	4	Respiratory Interface RI	e T/L	filtering eEfficiency	5	gas: type/ class	4	9000
	5		3		d T/L		4		3	3000
	4		2		c T/L		3		2	1000
	3		1		b T/L		2		1	300
	2				a T/L					
	1									
PC		W				F		Abbrev. + class		

Example for marking (HalfMask+F) : ⓘ PC3 W2 bT ⓘ F2 AC3w2 ⓘ with standardized connector  
(FullFaceMask + F) : PC4 W3 cT ⓘ F3 AC2BC1w3

required minimum classes

peak pressure inhalation > zero

≥PC5 W4  
≥PC5 ≥W3  
≥PC5 ≥W3  
≥PC4 ≥W3  
≥PC3 ≥W2

FF5 Structural R2  
FF4 Structural R1  
FF3 Hazardous  
FF2 Rescue  
FF1 Wildland

Fire Fighting

FF

### Special Application- Performance

Example for marking

(SCBA structural firefighting R2) : PC5 W4 cT ⓘ S1500 FF5



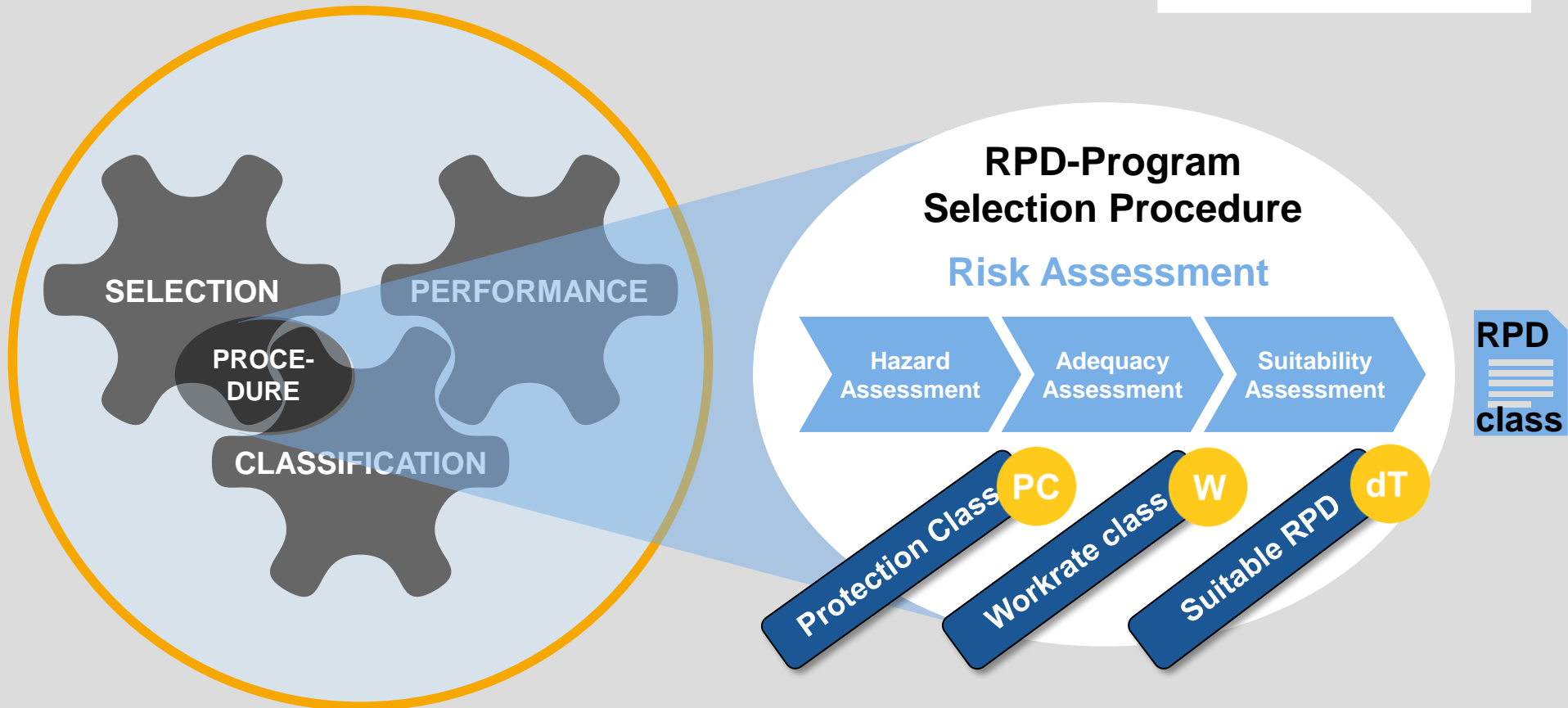
# The new RPD Standard-aspects

## Aspect: selection procedure



**How to select the adequate and suitable RPD for the wearer at work/task?**

ISO TS 16975-1/-2  
Respiratory Protective  
Devices-Selection,  
Use and Maintenance



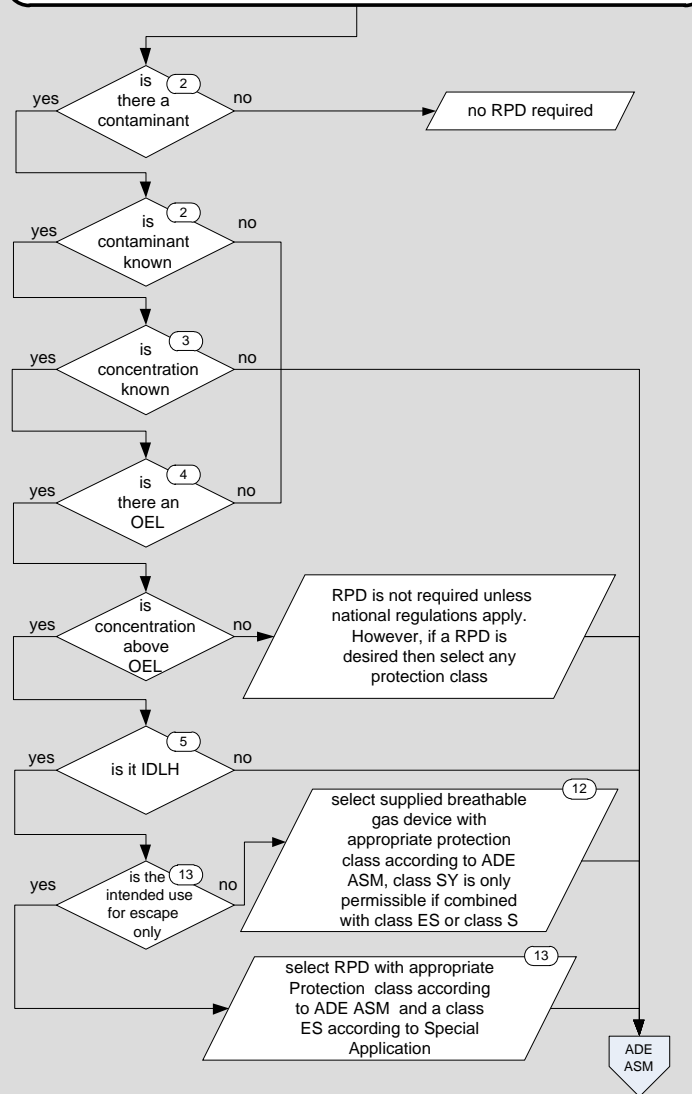
# The new RPD Standard-aspects

## Aspect: selection procedure



selection flow charts

Chart B – Hazard assessment for selection of RPD for oxygen-sufficient atmosphere



ISO TS 16975 -1  
Selection and use

ADE ASM: Adequacy Assessment

### Aspects to consider

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- wearer orientation
- new designation of RPD
- use of performance standards
- designation of RI sizes
- RI and protection classes
- work rate classes
- classification and marking
- selection procedure

# The new RPD Standard-aspects



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thank you for your attention !